
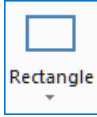



A. Create Rectangle.

Step 1. If necessary start a new Mastercam file, click New  on the Quick Access Toolbar QAT (Ctrl-N). Units inches.

Step 2. On the Wireframe tab  click **Rectangle**



Step 3. In the Rectangle function panel:
under Dimensions, **Fig. 1**
Width 9
Height 1.8 and press ENTER
Press **O** key on keyboard to select AutoCursor Origin override
Click OK .

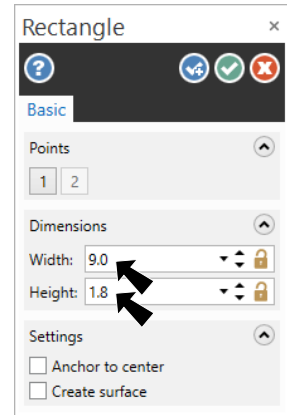
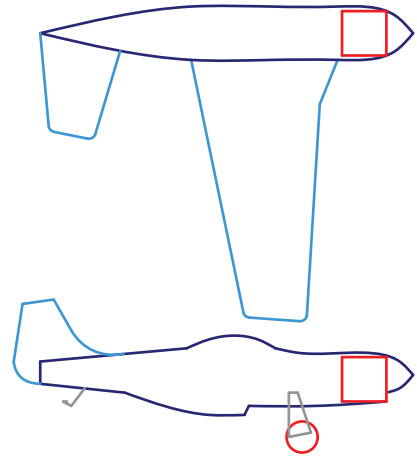



Fig. 1

Step 4. **Right click** the graphics window and click Fit  (Alt-F1).

B. Save As "P-51"


Step 1. Click Save As  (Ctrl-Shift-S) on the Quick Access Toolbar QAT.

Step 2. Key-in **P-51** for the filename and press ENTER.




Fig. 2

C. Set Grid and Snap .2.

Step 1. On the View tab  click **Show Grid**  and **Snap to**



Step 2. Click the **Dialog Box Launcher**  (Alt-G), **Fig. 3.**

Step 3. In the Grid Settings dialog box:
under Spacing, **Fig. 4.**
X and Y Spacing .1
Click OK .

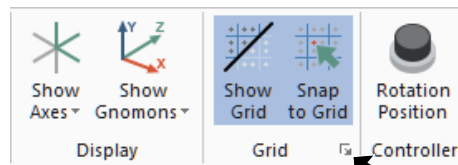


Fig. 3

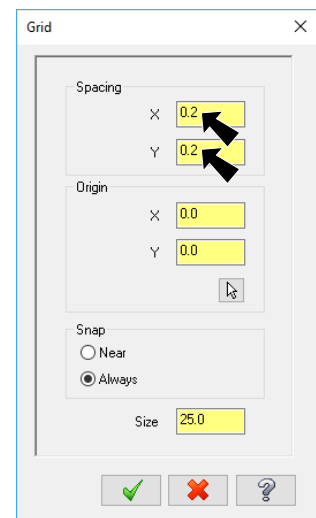

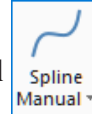


Fig. 4

D. Sketch Splines for Fuselage in Side View.

Step 1. On the Wireframe tab  click **Spline Manual**



Step 2. In the Spline Manual function panel:

Sketch the 3 point spline, **Fig. 5**.

Use tracking in Status Bar to view coordinates.

Press ENTER to end spline.

You can also use FastPoint to key-in coordinates.

To you FastPoint, key-in coordinates and press ENTER twice.

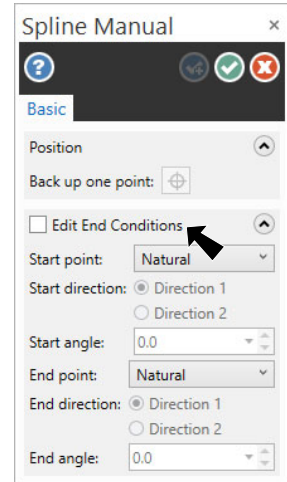


Fig. 5

Step 3. Continue sketching splines in **Figures 7 through 10**. Remember, click points in **each** Figure, then press ENTER. **Repeat for each Figure**.

Click OK  when done.



Fig. 6



Fig. 7

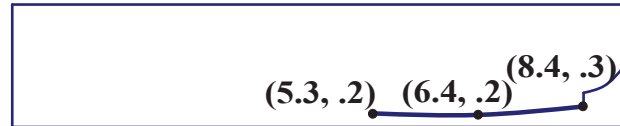


Fig. 8

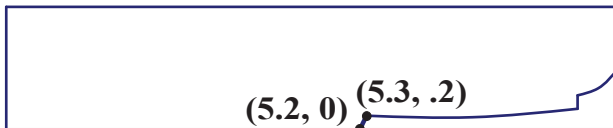


Fig. 9

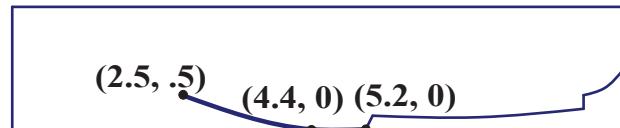

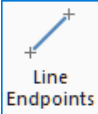


Fig. 10

E. Sketch Line For Fuselage In Side View.

Step 1. On the Wireframe tab  click **Line Endpoints** 

Step 2. In the Line Endpoints function panel:
under Type, **Fig. 11**.

select **Multi-line**

Sketch lines between the 4 points, **Fig. 12**

Use tracking in Status Bar to view coordinates

Click OK  when done.

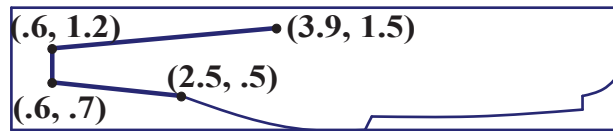


Fig. 12

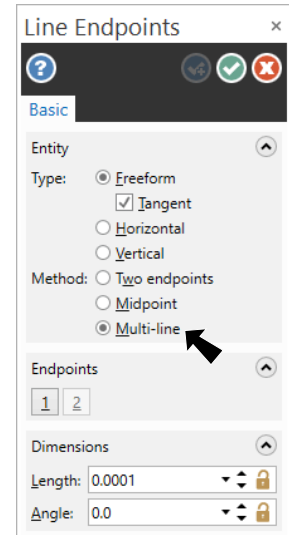
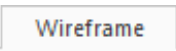
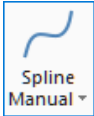


Fig. 11

F. Finish Splines For Fuselage.

Step 1. On the Wireframe tab  click **Spline Manual** 

Step 2. In the Spline Manual function panel:

Sketch splines in **Fig. 13** and **Fig. 14**.

Press ENTER to end spline

Click OK  when done.

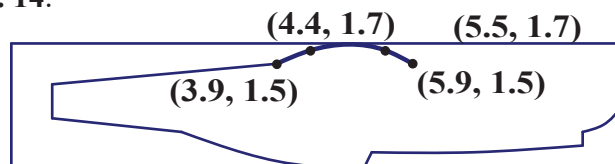


Fig. 13

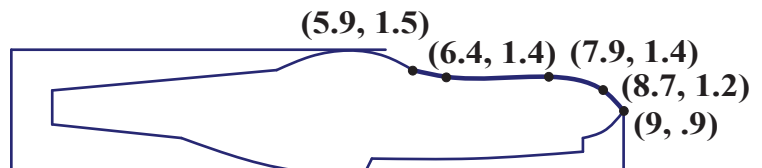
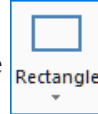


Fig. 14

G. Create a Rectangle for Fuselage in Top View.


Step 1. On the Wireframe tab  click **Rectangle**



Step 2. In the Rectangle function panel:
under Dimensions, **Fig. 15**.

Width 9

Height 1.2 and press ENTER

Press **spacebar** to activate Fast Point 

Key-in **0, 8**  and press ENTER **twice**

Click OK .

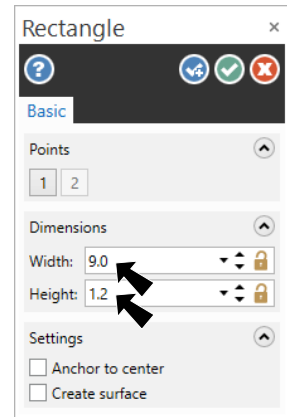



Fig. 15

Step 3. **Right click** the graphics window and click
Fit  (Alt-F1).



H. Sketch Spline For Fuselage In Top View.

Step 1. On the Wireframe tab  click

Spline Manual

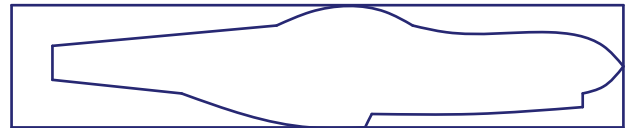
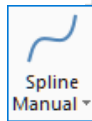


Fig. 16

Step 2. In the Spline Manual function panel:
Sketch spline using points in **Fig. 17**.

Click OK  when done.

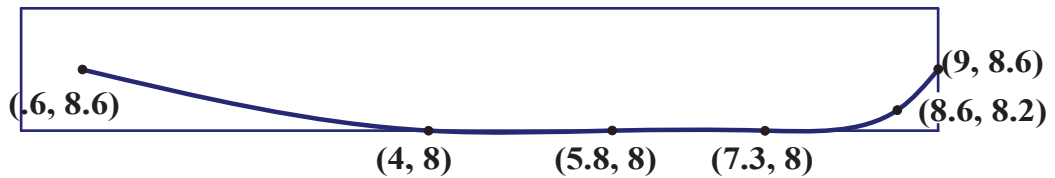


Fig. 17

I. Mirror Fuselage Spline.

Step 1. On the Transform tab  click **Mirror** .

Step 2. Click **spline** and click **End Selection**  (ENTER), Fig. 18.

Step 3. In the Mirror function panel set:
 under Method, Fig. 19
 select **Copy**
 under Axis

click **Select Y axis** 
 click **endpoint of spline**, Fig. 18.

Click OK .

Step 4. **Right click** the graphics window and click **Clear**

Colors .

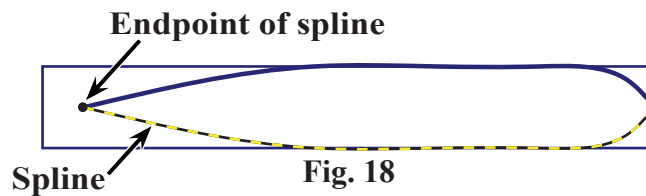


Fig. 18

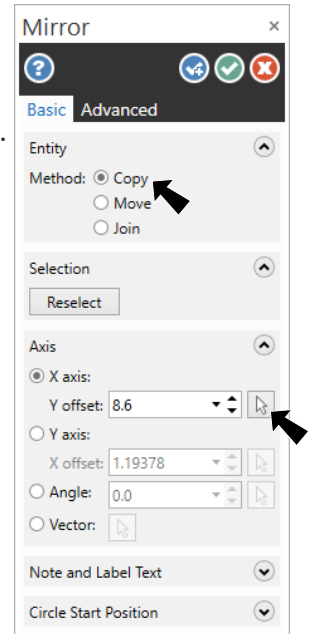


Fig. 19

J. Sketch Lines For Wing In Top View.

Step 1. Sketch wing **blue**. **Right click** in the graphics window and on the Mini Toolbar click **Wireframe**

Color  drop down arrow and select the **4th blue**, Fig. 20.

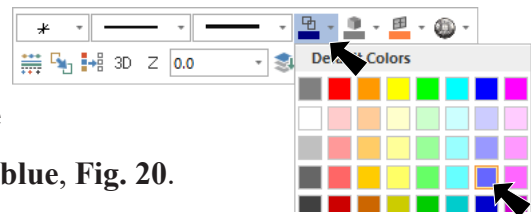


Fig. 20

Step 2. On the Wireframe tab  click **Line Endpoints** .

Step 3. In the Line Endpoints function panel:
 select **Multi-line**

Sketch lines between the 5 points in Fig. 21.

Use the tracking in Status Bar to view coordinates

Click OK  when done.

Step 4. Save  (Ctrl-S).

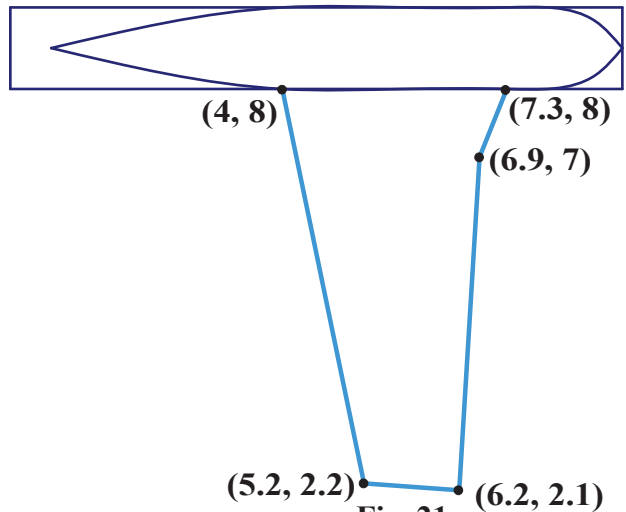


Fig. 21

K. Horizontal Stabilizer.

Step 1. Zoom-in on rear end of fuselage in Top View. Use **F1** and make a zoom window, **Fig. 22**.

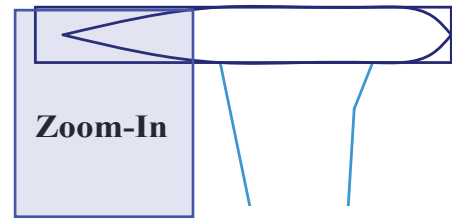
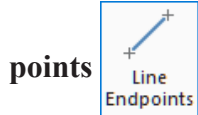



Fig. 22

Step 2. On the Wireframe tab **Wireframe** click **Line End-**



Step 3. In the Line Endpoints function panel:
select **Multi-line**
Sketch the 3 lines, **Fig. 23**.
Click OK  when done.

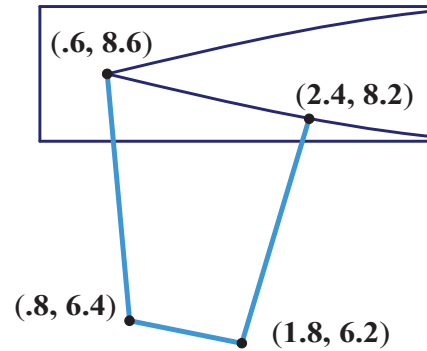


Fig. 23

Step 4. Save  (**Ctrl-S**).

L. Fillet Corners.

Step 1. **Fit**  (**Alt-F1**).


Step 2. On the Wireframe tab **Wireframe** click **Fillet Entities**



Step 3. In the Fillet Entities function panel:
under Radius, **Fig. 24**

Radius .15

Click Position 1 and Position 2 at corner of Wind and H Stab,
Fig. 25.

Click **OK and Create New Operation**  or press **ENTER**.
Add fillets to the 3 other corners.

Click OK  when done.

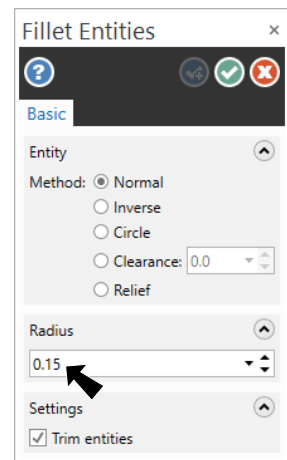


Fig. 24

Step 4. Save  (**Ctrl-S**).

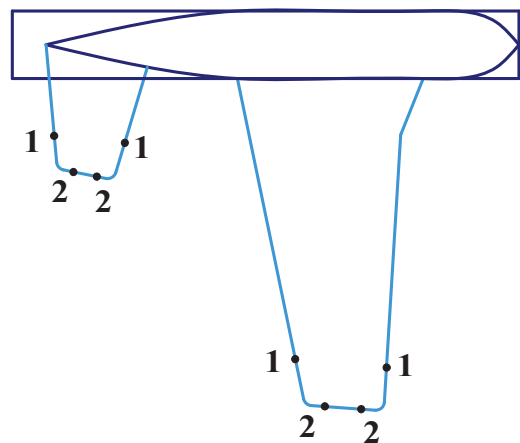
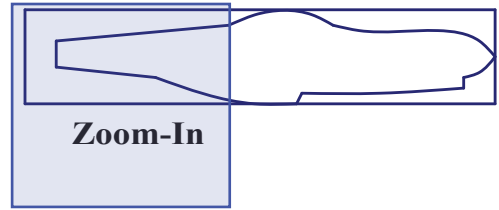


Fig. 25

M. Sketch Lines For Vertical Stabilizer.

Step 1. Zoom-in on rear end of fuselage in Side View. Use **F1** and make a zoom window, **Fig. 27**.



Step 2. On the Wireframe tab **Wireframe** click **Line**



Step 3. In the Line Endpoints function panel:
select **Multi-line**
Sketch the 3 lines, **Fig. 27**.

Click OK

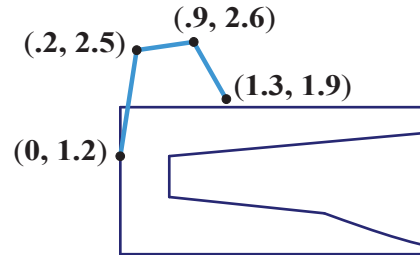


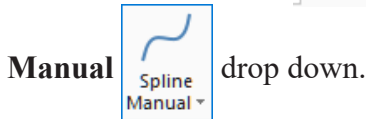
Fig. 26

Fig. 27

Step 4. Save (Ctrl-S).

N. Sketch Blended Spline For Vertical Stabilizer.

Step 1. On the Wireframe tab **Wireframe** click **Spline Blended** on **Spline**



Step 2. In the Spline Blended function panel:
under Entity 1, **Fig. 28**.

Magnitude 1.5

under Method:

select **Both**

Click **Position 1** for curve 1

Slide arrow to **left end of line** and click, **Fig. 29**.

Click **Position 2** for curve 2

Slide arrow to **bottom end of line** and click, **Fig. 30**.

Click **OK and Create New Operation**

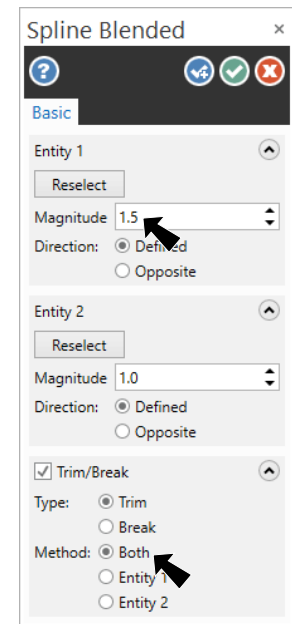


Fig. 28

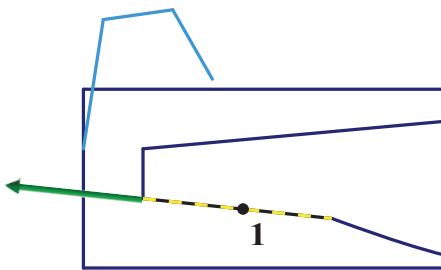


Fig. 29

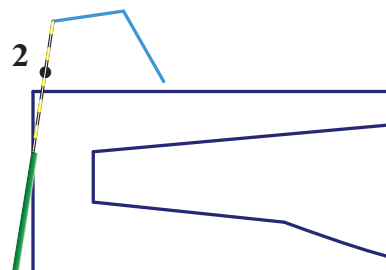


Fig. 30

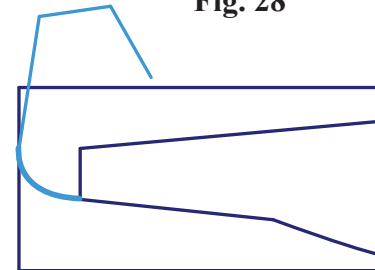


Fig. 31

Step 3. In the Spline Blended function panel:
 under Entity 1, **Fig. 32**.
Magnitude 1.5
 under Method:
 select **Entity 2**
 Click Position 1 for curve 1
 Slide arrow to **right** and click, **Fig. 32**.

Click Position 2 for curve 2
 Slide arrow to **bottom end of line** and click, **Fig. 34**.

Click OK .

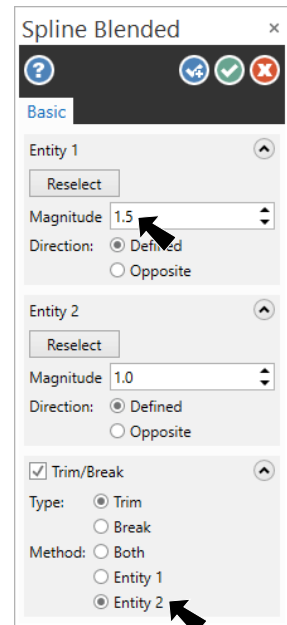


Fig. 32

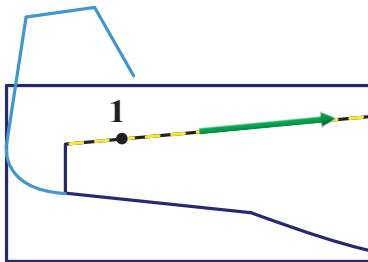


Fig. 33

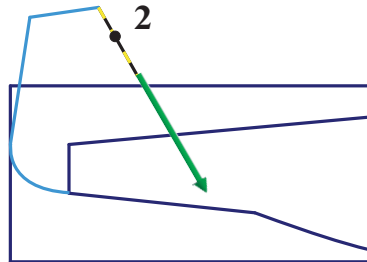


Fig. 34

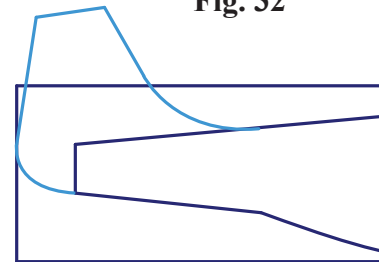



Fig. 35

O. Motor.

Step 1. **Right click** the graphics window and click **Fit**  (Alt-F1).

Step 2. Sketch the motor **red**. Right click in the graphics window and on the Mini Toolbar click **Wireframe**  **Color**  drop down arrow and select **red**, **Fig. 36**.

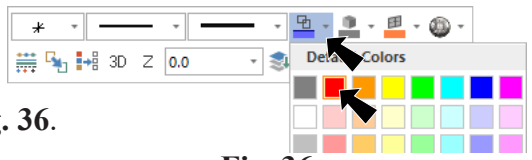



Fig. 36

Step 3. On the Wireframe tab  click **Rectangle** .

Step 4. In the Rectangle function panel:
 under **Dimensions**, **Fig. 37**.
Lock  **both Width and Height**
Width 1
Height 1 and press **ENTER**

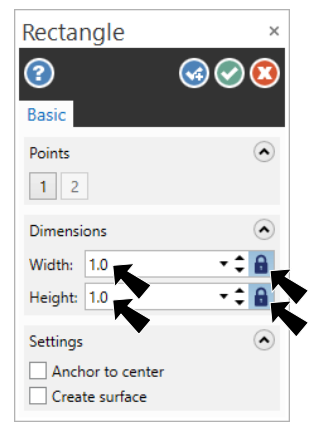


Fig. 37

Press **spacebar** to activate AutoCursor Fast Point 

Key-in **7.4, 8.1**  and press **ENTER twice**

Press **spacebar** to activate Fast Point 

Key-in **7.4, .3**  and press **ENTER twice**

Click **OK** .

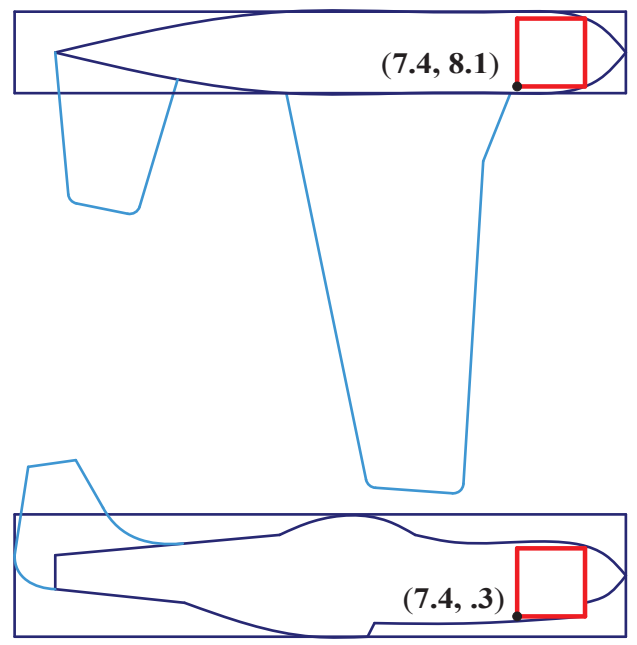

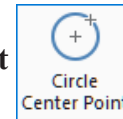


Fig. 38

P. Wheel.


Step 1. On the Wireframe tab  click **Circle Center Point**



Step 2. In the Circle Center Point function panel:
under Size, **Fig. 39**.

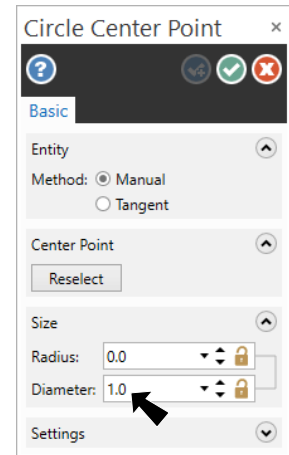
Diameter .7 and press ENTER

Press **spacebar** to activate AutoCursor **Fast Point**

Key-in **6.5, -.5**  and press ENTER

Fit  (Alt-F1).

Click OK .



Step 3. Save  (Ctrl-S).

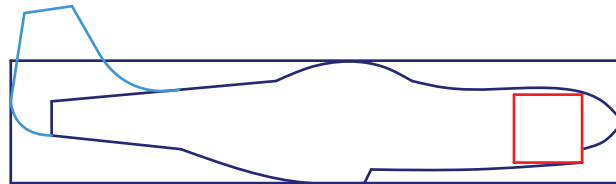


Fig. 40 

Fig. 39

Q. Sketch Landing Gear.

Step 1. Zoom-in on lower front end of fuselage in Side View.
Use **F1** and make a zoom window, **Fig. 41**.

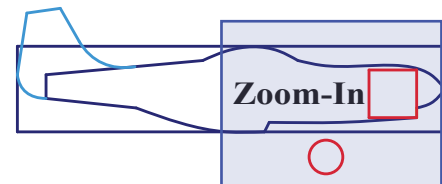



Fig. 41

Step 2. Sketch landing gear **light gray**. **Right click** in the graphics window and on the Mini Toolbar click Wireframe **Color**  drop down arrow and select **light gray**, **Fig. 42**.

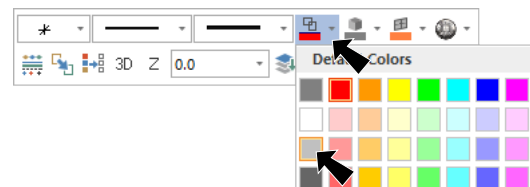


Fig. 42

Step 3. On the Wireframe tab  click **Line**

Endpoints 

Step 4. In the Line Endpoints function panel:
select **Multi-line**

In the Side View sketch lines
between points, **Fig. 43**.

Click OK .

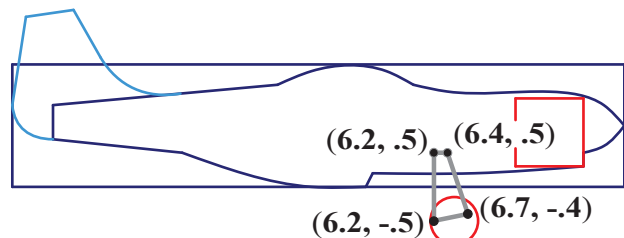
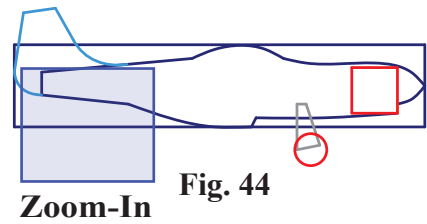


Fig. 43

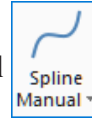
R. Sketch Spline For Tail Hook.

Step 1. Fit  (Alt-F1).

Step 2. Zoom-in on lower rear of fuselage in Side View. Use F1 and make a zoom window, Fig. 44.



Step 3. On the Wireframe tab Wireframe click **Spline Manual**



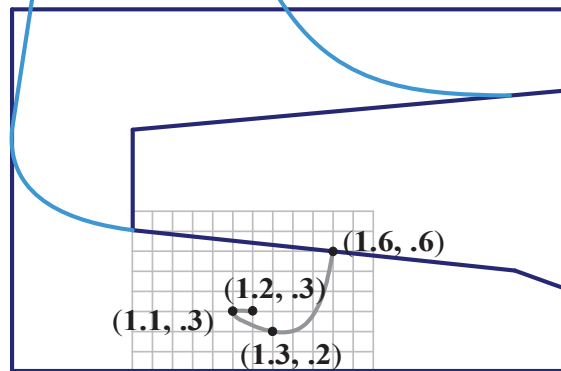
Step 4. In the Spline Manual function panel:
Press **spacebar** to activate AutoCursor

Fast Point 

Key-in coordinates. Spacebar for next set of coordinates. ENTER to end spline.

Or use the tracking in Status Bar to view coordinates.

Click OK  when done.



S. Delete Rectangle Lines.

Step 1. Fit  (Alt-F1).

Step 2. **Delete rectangle lines**, Fig. 46. **Shift click** a line of each rectangle to chain select both rectangles. Press Delete key.

Line Points using Grid

- 1) Click Point 1 (1.6, .6) then
- 2) Down 4 and left 3
- 3) Left 2 and up 1
- 4) Right 1

Shift click
line of rectangle

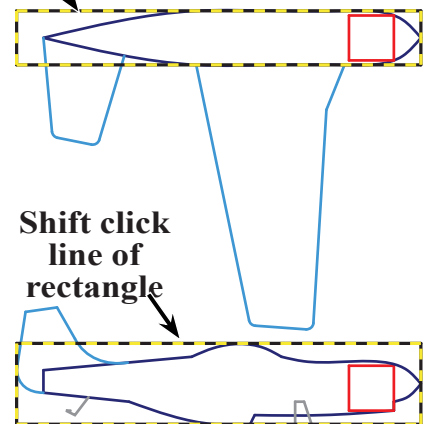


Fig. 46

T. Add Leading Edge, V Stab, H Stab Text.

Step 1. On the Drafting tab  click Note .

Step 2. In the Note function panel set:

under Entity, **Fig. 47.**

select **Note**

under Note

Lock the Caps and key-in:

LEADING EDGE

Click **inside leading edge of Wing in top view, Fig. 48.**

Click **OK and Create New Operation** .

Step 3. In the Note function panel key-in:

V STAB

Click to **place note near the leading edge of the V Stab in the side view, Fig. 48.**

Click **OK and Create New Operation** .

Step 4. Repeat and add **H STAB** note **near the leading edge of the H Stab in the top view, Fig. 48.**

Click OK  when done.

Step 5. Save  (Ctrl-S).

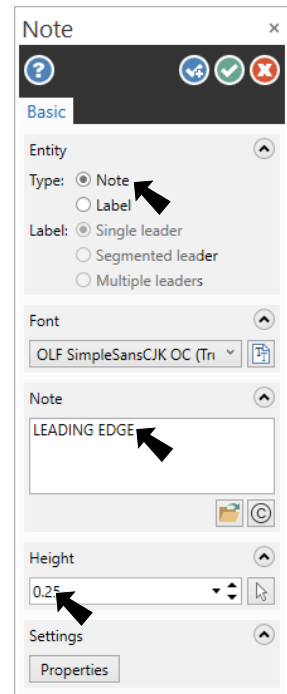


Fig. 47

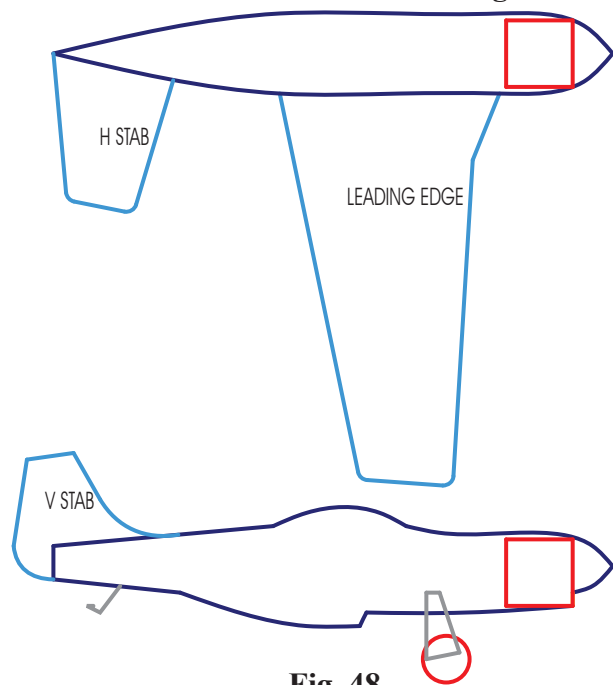


Fig. 48